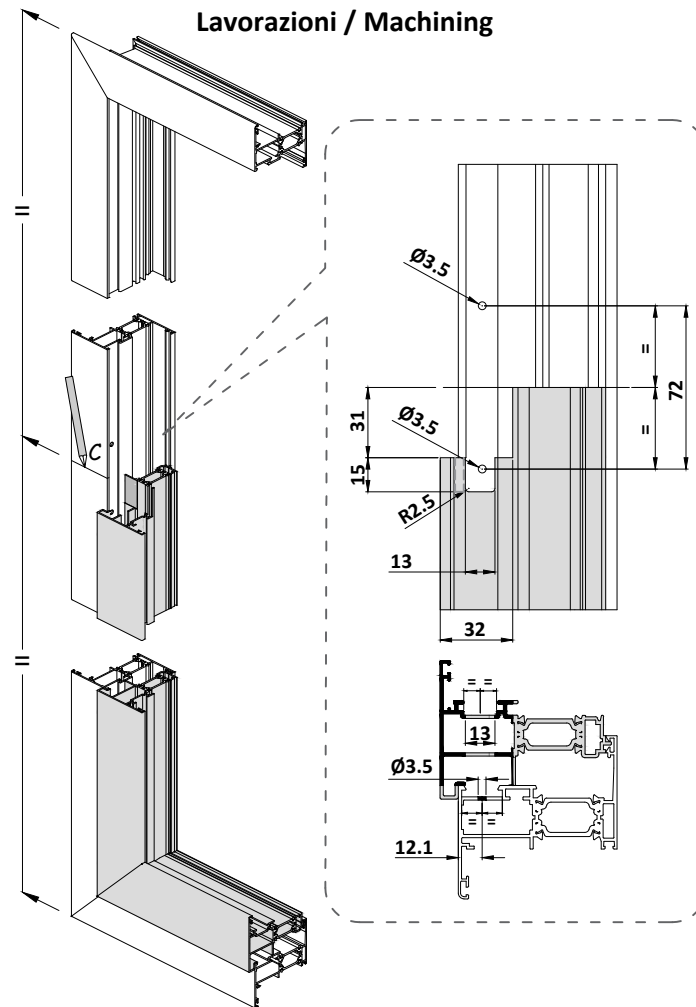
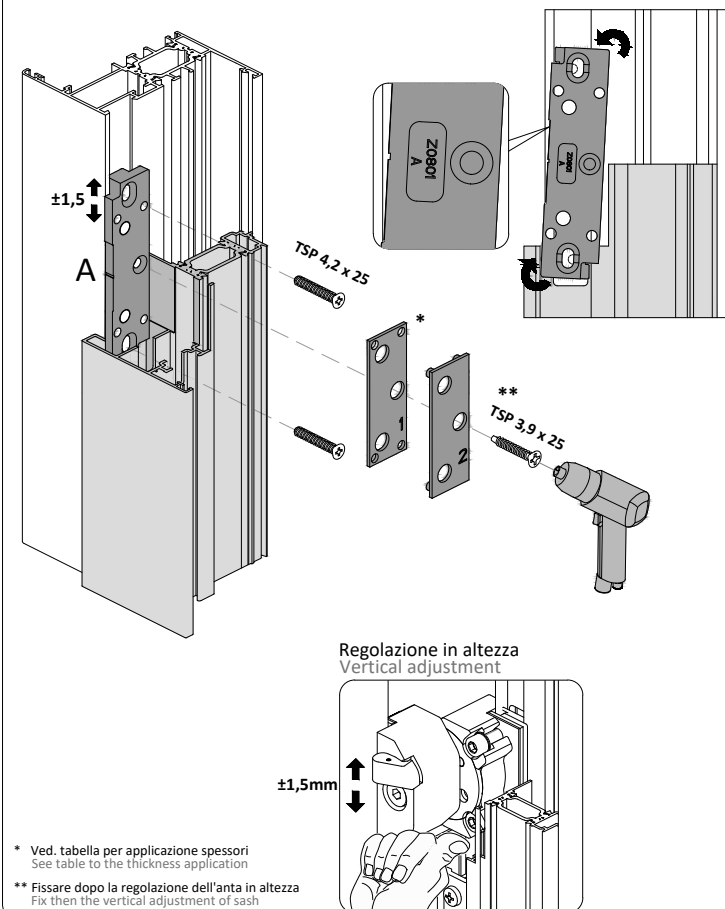


Telaio - Frame

Lavorazioni / Machining



Montaggio / Assembly



SCHEDA TECNICA DI MONTAGGIO

EasyPivot

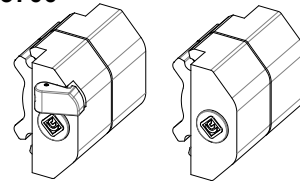
<http://www.masteritaly.com>

CERNIERA A FRIZIONE PER FINESTRE BILICO ORIZZONTALI E VERTICALI
FRICTION HINGE FOR HORIZONTAL AND VERTICAL PIVOT WINDOWS

Per Camera Europea - For CE groove

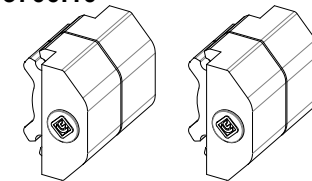
Kit cerniere orizzontale con blocco
Hinges kit to horizontal with lock

3700



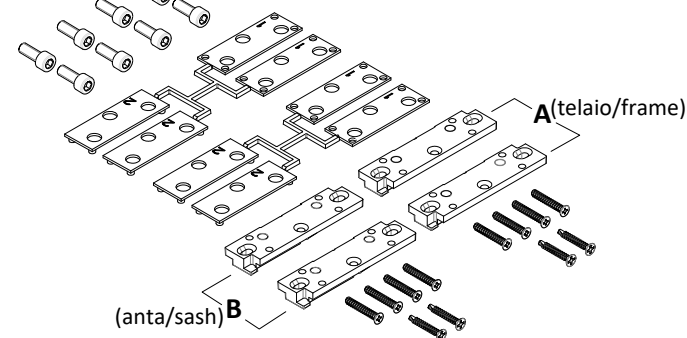
Kit cerniere verticale senza blocco
Hinges kit to vertical without lock

3700.10

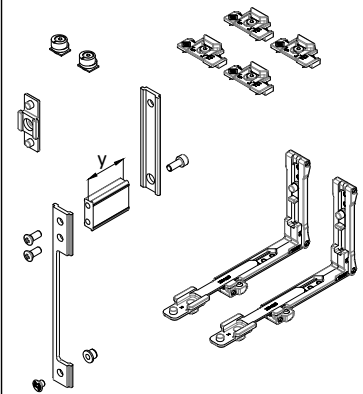


Kit fissaggio cerniere
Hinges fixing kit

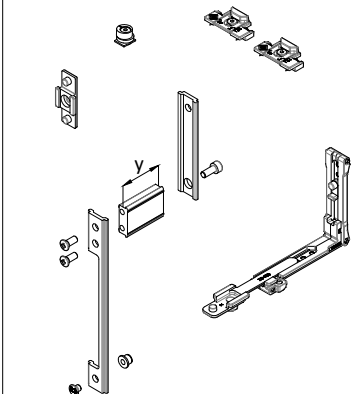
3710



Kit chiusura perimetrale
Multi-point locking kit
3710.10 / 3710.11 / 3710.12



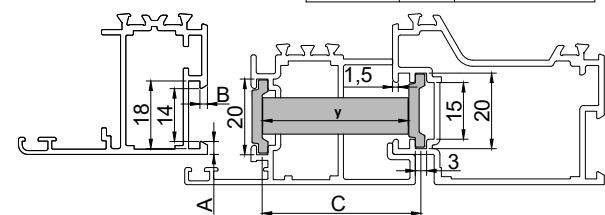
Kit chiusura supplementare
Additional multi-point locking kit
3710.20 / 3710.21 / 3710.22



Riferimento nodo Camera Europea
Euro groove section riferiment

A	B
3.5	2
4	1.5 - 1.8 - 2

C	y	Kit chiusure
38 - 41	35.5	3710.11 - 3710.21
41.5 - 43	38.5	3710.10 - 3710.20
43.5 - 46.5	41.5	3710.12 - 3710.22



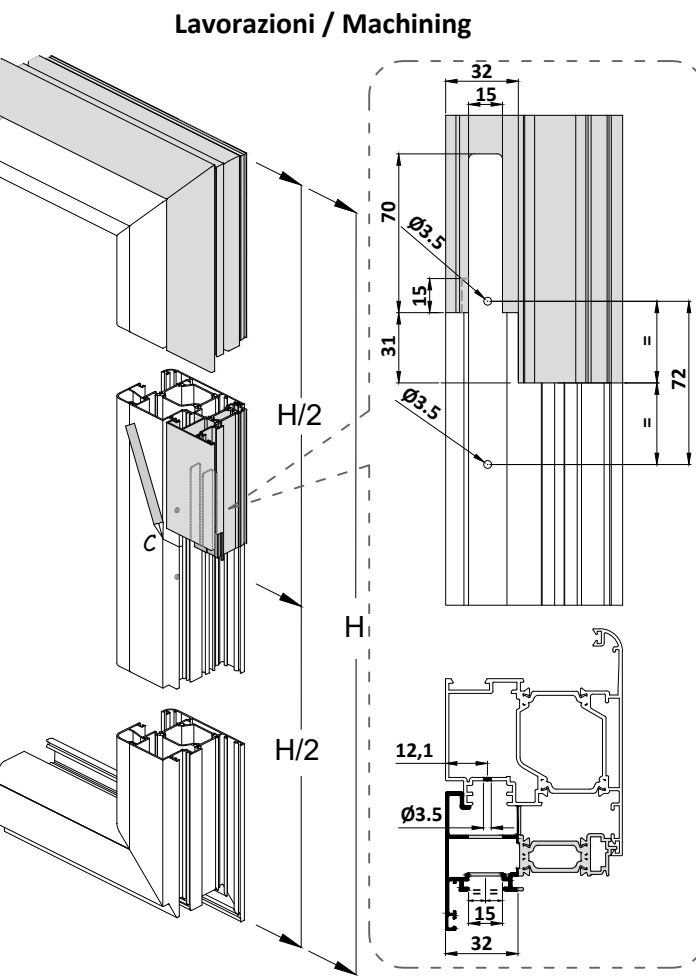
Norma di riferimento Europea UNI EN 13126-1:2006 / 13126-9:2006

Certified according to European Standard UNI EN 13126-1:2006 / 13126-9:2006

Hor.	5	120	0	1	4	-	9/1	1400x1400
Ver.	5	80	0	1	4	-	9/3	1400x1400
Categoria d'uso	Durabilità	Massa	Resistenza fuoco	Sicurezza di utilizzo	Resistenza alla corrosione	Resistenza effrazione	Applicazione	Dimensione di prova
Category of use	Durability	Mass	Fire resistance	Safety in use	Corrosion resistance	Security	Applicable part	Test size

Anta - Sash

Lavorazioni / Machining



Montaggio / Assembly

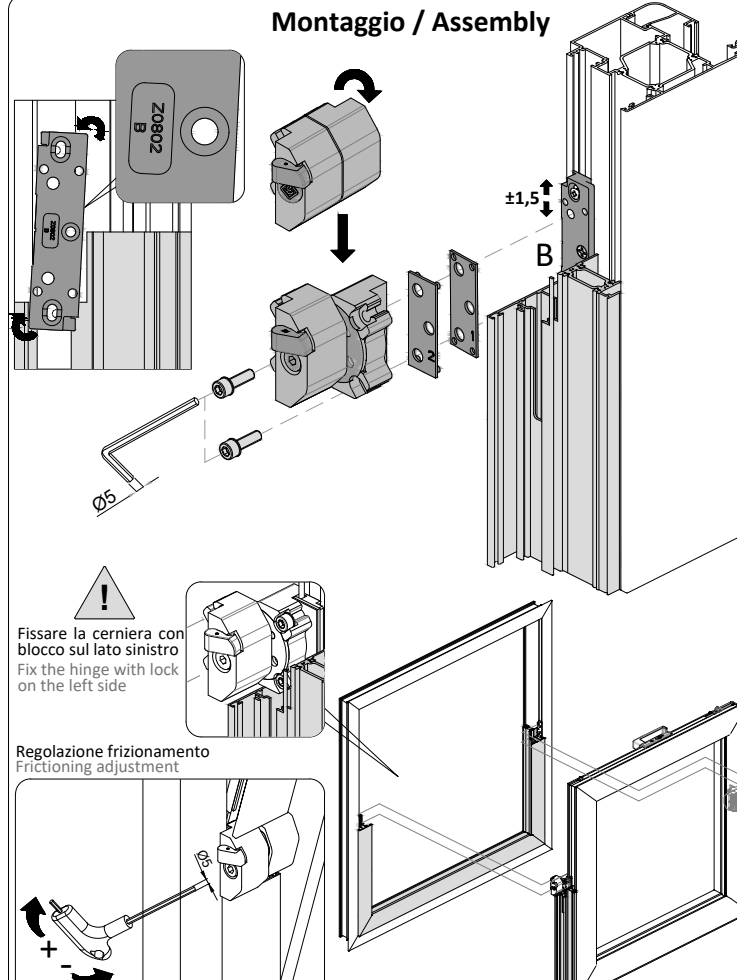
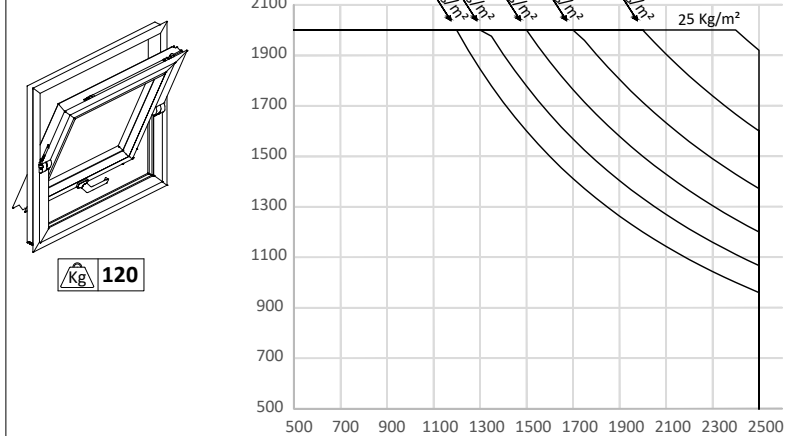
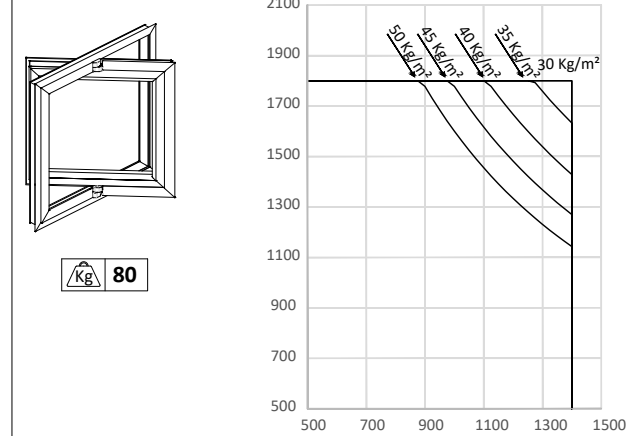


Diagramma di carico - Application range

Horizontal



Vertical



ESTRUSORE EXTRUDER	SERIE PROFILES MATCHING	SPESORE 1 THICKNESS 1	SPESORE 2 THICKNESS 2	KIT BASE BASIC KIT	KIT SUPPLEMENTARE SUPPLEMENTARY KIT
ALL.CO	EXPORT 50T - 45 - 45TT - 50 - 50TT - 51TT - 68TT			A3710.10	A3710.20
ALL.CO	ALL.COTEC 72	■	■	A3710.12	A3710.22
ALSITEM	PLANET 45 - 50 - 62 - 72 PLUS		■	A3710.10	A3710.20
ALU-K	50 - 63 IW		■	A3710.10	A3710.20
COLMA	MA 68TT - 72HP - 77HTI		■	A3710.10	A3710.20
DFV	ECOWIN TH 62 - 72		■	A3710.10	A3710.20
HYDRO	DOMAL TB 65 - 75		■	A3710.12	A3710.22
HYDRO	DOMAL BREAK 52 - 63 - PA70 - PA70S		■	A3710.10	A3710.20
HYDRO	DOMAL BRIGHT PA 70S	■	■	A3710.12	A3710.22
ETA	ROAD 520TT - 600TT - START 410 - 560TT		■	A3710.10	A3710.20
IBLEA COLOR GROUP	VUERRE 53 TT		■	A3710.10	A3710.20
IBLEA COLOR GROUP	VUERRE 56TT	■	■	A3710.10	A3710.20
INDINVEST	GOLD 400 - 450 - 500 - DOGMA		■	A3710.10	A3710.20
INDINVEST	PLATHINA 69 - 75		■	A3710.12	A3710.22
PONZIO	WS 45 - 45TT - 55TT - 65TH		■	A3710.10	A3710.20
PROFILATI	EKU 40 - 45 - 53 - 62TT - 66TT HP - 78TT		■	A3710.10	A3710.20
TOMA	TIERRE 450TH - 550TH - 590TH - 600TH - 640TH		■	A3710.12	A3710.22
TWIN SYSTEMS	CX450 - 550 - 600 - 650 - 700 - 850		■	A3710.10	A3710.20

Horizontal Pivot Window

Operation Diagrams:

- 25°:** PUSH
- 45°:** PUSH
- 170°:** PULL

Dimensions and Formulas:

- Top Sill: $L/2 + 230$
- Right Sill: $H/2 - 203$
- Bottom Sill: $L/2 - 104$ (with 68.5 offset) and $L/2 - 213$
- Left Sill: $H/2 - 187$
- Right Vertical: $H/2 - 125$
- Top Vertical: $H/2 - 300$
- Inner Frame Dimensions: 130, 20, 130, 156, 156, 113, 190, 93, 113, 234
- Max Dimensions: max 2000 mm (H), max 2500 mm (L)
- Condition: $L > 1800\text{mm}$

Component Details:

- A + B:** Window handle assembly.
- C:** Top pivot hinge.
- D:** Left pivot hinge.
- E:** Right pivot hinge.
- F:** Bottom pivot hinge.
- G:** Bottom pivot hinge detail.
- H:** Window handle detail.

ASTINA CE ROD FOR CE

LAVORAZIONI ASTINE RODS MACHINING

2010.2

Ø8

10

Vertical Pivot Window

Components and Labels:

- A + B:** Top pivot mechanism assembly.
- C:** Bottom pivot mechanism assembly.
- D:** Top horizontal support rail.
- E:** Various small hardware components (screws, spacers).
- L:** Left vertical support rail.
- I:** Right vertical support rail.
- L/2 - 262:** Top horizontal support rail (left section).
- L/2 - 293:** Top horizontal support rail (right section).
- L/2 - 200:** Bottom horizontal support rail (left section).
- L/2 - 125:** Bottom horizontal support rail (right section).
- Z:** Left vertical support rail (inner frame).
- Y:** Right vertical support rail (inner frame).

Dimensions (mm):

- Top Section:** 68.5, 148, 97, 238, 75, 157, 20, 112, 174, 194.
- Bottom Section:** 98, 200, 174, 194.
- Overall Dimensions:** max 1800 mm (height), max 1400 mm (width).
- Frame Dimensions:** H/2 + 153 (height), L (width).

Assembly Notes:

- H > 1800mm:** Indicated for the top pivot mechanism (A+B) and bottom pivot mechanism (C).
- L > 1800mm:** Indicated for the bottom horizontal support rails (L/2 - 200 and L/2 - 125).

Technical Details:

- ASTINA CE ROD FOR CE:** 2010.2
- LAVORAZIONI ASTINE RODS MACHINING:** Ø8, 10

Distinta accessori / Accessories list

A	3700	1 cp
B	3710	1 pz
C	3710.10/11/12	1 pz
D	3710.20/21/22	1 pz
E	4207.11 + 4246	2 pz

A	3700	1 cp
B	3710	1 pz
C	3710.10/11/12	1 pz
D	3710.20/21/22	1 pz
E	4207.11 + 4246	4 pz

Maniglie
Handles

3070

3072

3100 - 3100.1

F **Altri accessori**
Other accessories

3626.2

6420E.XX

E

4207.11 + 4246

Distinta accessori / Accessories list

H	Maniglie Handles		Altri accessori Other accessories	
1800	A 3700.10 1 cp	A 3700.10 1 cp	3070	3072
	B 3710 1 pz	B 3710 1 pz		
	C 3710.10/11/12 1 pz	C 3710.10/11/12 1 pz	3100 - 3100.1	3627 - 3627.2
	D 3710.20/21/22 1 pz	D 3710.20/21/22 1 pz		
	E 4207.11 + 4246 2 pz	E 4207.11 + 4246 4 pz		
1000	A 3700.10 1 cp	A 3700.10 1 cp	6015 - 6011.10	6061
	B 3710 1 pz	B 3710 1 pz		
	C 3710.10/11/12 1 pz	C 3710.10/11/12 1 pz	6018	6111.15
		D 3710.20/21/22 1 pz		
550				

E 4207.11 + 4246